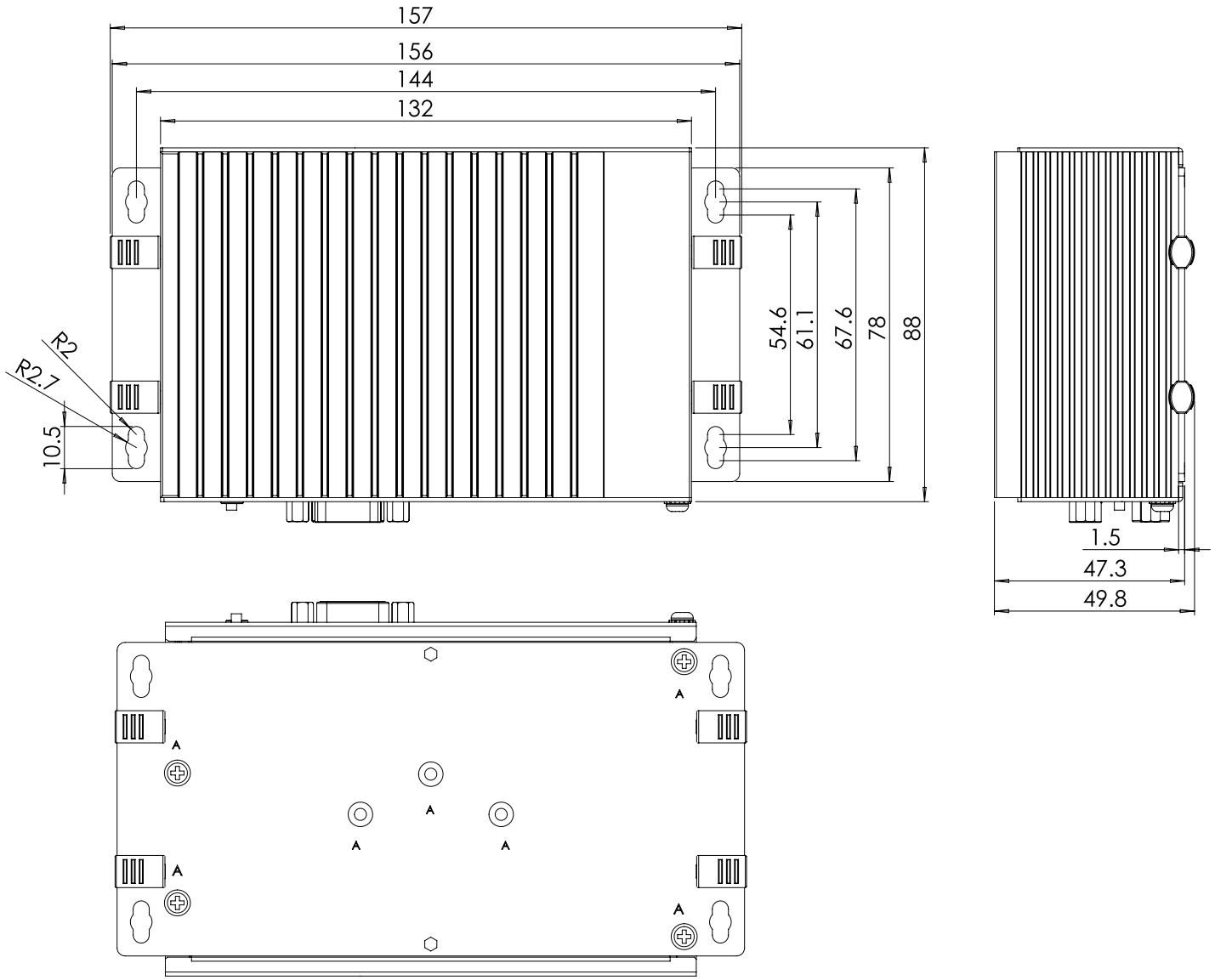Unit: mm